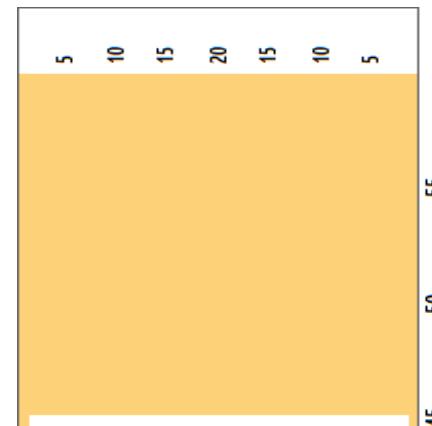


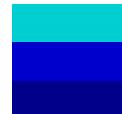
Oil Pattern Distance	45	Reverse Brush Drop	36	Oil Per Board	35 ul
Forward Oil Total	15.26 mL	Reverse Oil Total	6.195 mL	Volume Oil Total	21.455 mL
Tank Configuration	B Only	Tank A Conditioner	ICE	Tank B Conditioner	ICE

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	3	14	3	B		111	0.0	3.9	3.9 3885
2	2L	4R	1	14	3	B		35	3.9	5.8	1.9 1225
3	4L	4R	1	14	3	B		33	5.8	7.7	1.9 1155
4	5L	5R	2	14	3	B		62	7.7	11.6	3.9 2170
5	10L	10R	2	14	3	B		42	11.6	15.5	3.9 1470
6	11L	11R	4	18	3	B		76	15.5	25.7	10.2 2660
7	12L	12R	2	18	3	B		34	25.7	30.8	5.1 1190
8	13L	13R	2	18	3	B		30	30.8	35.9	5.1 1050
9	14L	14R	1	18	3	B		13	35.9	38.4	2.5 455
10	2L	2R	0	22	3	B		0	38.4	45.0	6.6 0



	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	B		0	45.0	33.0	-12.0 0
2	14L	14R	1	22	3	B		13	33.0	29.9	-3.1 455
3	13L	13R	1	22	3	B		15	29.9	26.8	-3.1 525
4	12L	12R	2	22	3	B		34	26.8	20.6	-6.2 1190
5	11L	11R	1	18	3	B		19	20.6	18.1	-2.5 665
6	10L	10R	1	18	3	B		21	18.1	15.6	-2.5 735
7	9L	9R	2	18	3	B		46	15.6	10.5	-5.1 1610
8	6L	6R	1	18	3	B		29	10.5	8.0	-2.5 1015
9	2L	2R	0	14	3	B		0	8.0	0.0	-8.0 0

Cleaner Ratio Main Mix: 24:1
 Cleaner Ratio Back End Mix: 33:1
 Cleaner Ratio Back End Distance: 45
 Buffer RPM: 4 = 650 | 3 = 500 | 2 = 300 | 1 = 200



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle:Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	4.22	1.9	1.02	1.02	1.9	4.35

