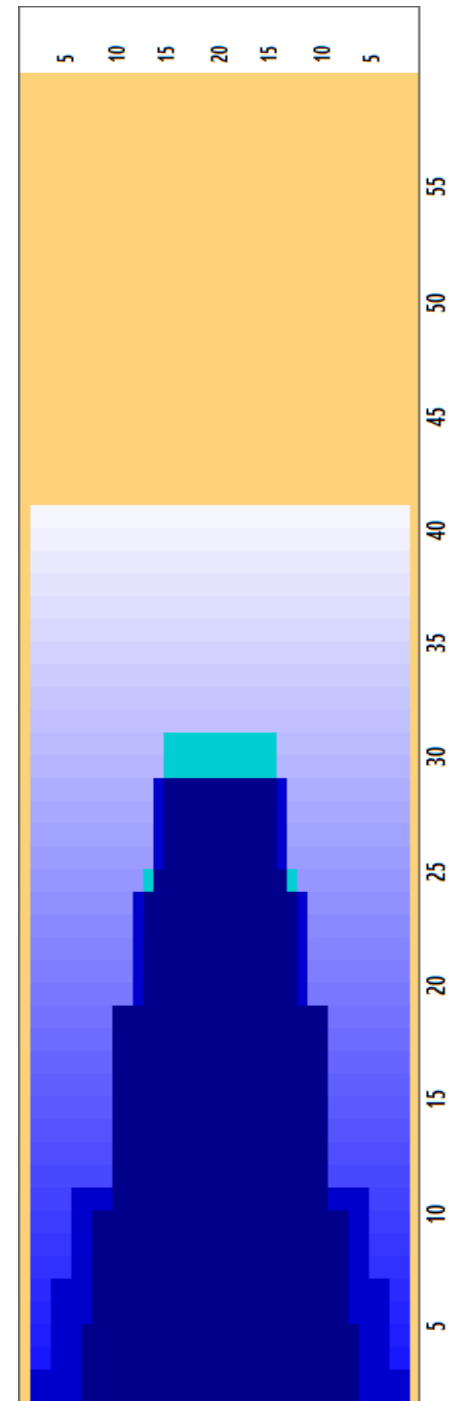


Oil Pattern Distance	41	Reverse Brush Drop	31	Oil Per Board	40 ul
Forward Oil Total	10.08 mL	Reverse Oil Total	11.36 mL	Volume Oil Total	21.44 mL
Tank Configuration	Multi Tank	Tank A Conditioner	ICE	Tank B Conditioner	ICE

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	4L	4R	1	18	3	A	33	0.0	0.0	0.0	1320
2	7L	7R	2	18	3	A	54	0.0	5.1	5.1	2160
3	8L	8R	2	18	3	A	50	5.1	10.2	5.1	2000
4	10L	10R	3	22	3	A	63	10.2	19.5	9.3	2520
5	13L	13R	2	22	3	A	30	19.5	25.7	6.2	1200
6	15L	15R	2	22	3	A	22	25.7	31.9	6.2	880
7	2L	2R	0	30	3	A	0	31.9	41.0	9.1	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	B	0	41.0	29.0	-12.0	0
2	14L	14R	2	18	3	B	26	29.0	23.9	-5.1	1040
3	12L	12R	2	18	3	B	34	23.9	18.8	-5.1	1360
4	10L	10R	3	18	3	B	63	18.8	11.2	-7.6	2520
5	6L	6R	2	14	3	B	58	11.2	7.3	-3.9	2320
6	4L	4R	2	14	3	B	66	7.3	3.4	-3.9	2640
7	2L	2R	1	14	3	B	37	3.4	1.5	-1.9	1480
8	2L	2R	0	14	3	B	0	1.5	0.0	-1.5	0

Cleaner Ratio Main Mix 24:1 Forward
 Cleaner Ratio Back End Mix 33:1 Reverse
 Cleaner Ratio Back End Distance 50 Combined
 Buffer RPM: 4 = 650 | 3 = 500 | 2 = 300 | 1 = 200



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	5.22	1.71	1.05	1.05	1.71	5.22

