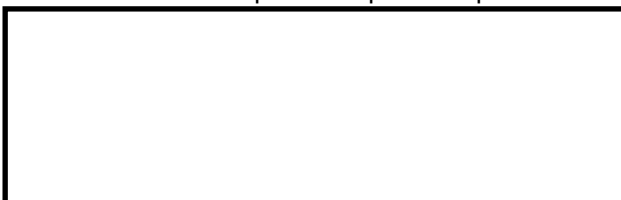
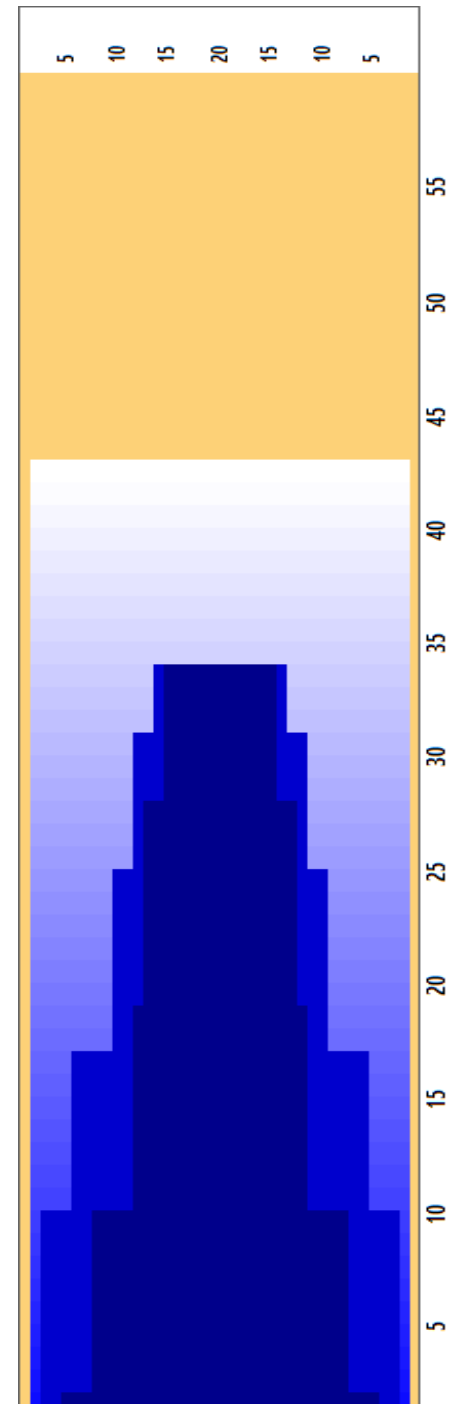


Oil Pattern Distance	43	Reverse Brush Drop	35	Oil Per Board	40 ul
Forward Oil Total	10.2 mL	Reverse Oil Total	10.68 mL	Volume Oil Total	20.88 mL
Tank Configuration	Multi Tank	Tank A Conditioner	ICE	Tank B Conditioner	ICE

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	5L	5R	2	18	3	A	62	0.0	2.5	2.5	2480
2	8L	8R	3	18	3	A	75	2.5	10.1	7.6	3000
3	12L	12R	3	22	3	A	51	10.1	19.4	9.3	2040
4	13L	13R	3	22	3	A	45	19.4	28.7	9.3	1800
5	15L	15R	2	22	3	A	22	28.7	34.9	6.2	880
6	2L	2R	0	30	3	A	0	34.9	43.0	8.1	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	B	0	43.0	34.0	-9.0	0
2	14L	14R	1	22	3	B	13	34.0	30.9	-3.1	520
3	12L	12R	2	22	3	B	34	30.9	24.7	-6.2	1360
4	10L	10R	3	18	3	B	63	24.7	17.1	-7.6	2520
5	6L	6R	3	18	3	B	87	17.1	9.5	-7.6	3480
6	3L	3R	2	14	3	B	70	9.5	5.6	-3.9	2800
7	2L	2R	0	14	3	B	0	5.6	0.0	-5.6	0

Cleaner Ratio Main Mix 24:1 Forward
 Cleaner Ratio Back End Mix 33:1 Reverse
 Cleaner Ratio Back End Distance 55 Combined
 Buffer RPM: 4 = 650 | 3 = 500 | 2 = 300 | 1 = 200



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	5.45	1.88	1.04	1.04	1.88	5.45

